55-20 weigh module



product description

Flintec load cell supports are designed to prevent unwanted forces from affecting load cell performance.

The 55-20 is a self-aligning weigh module, with excellent load introduction. The module is specially designed for Flintec's RC3 rocker column load cell for use in hopper and tank weighing applications. The module incorporates an integrated bumper-stop eliminating the need of using check links thereby offering highest possible precision. The weigh module is shipped completely pre-assembled; ready for installation by welding or bolting.

applications

Silo and tank weighing systems.

available version

| | 7.5t - 22.5t | 30t / 40t | 50t / 100t | 150t | 300t |
|-------------------|--------------|-----------|------------|------|------|
| Bolted version | ~ | ~ | ~ | - | - |
| Casted version | - | - | ~ | / | ✓ |

RoHS

key features

Wide range of capacities from 7.5t through to 300t

Mild steel, zinc plated (bolted v.) Cast mild steel, painted (casted v.)

Very easy to install

Especially designed for hopper and tank weighing

Integrated bumper-stop for the highest precision

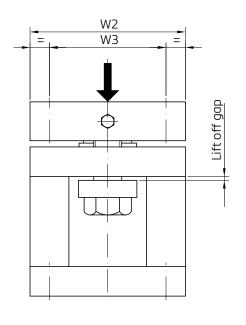
Integrated lift-off protection

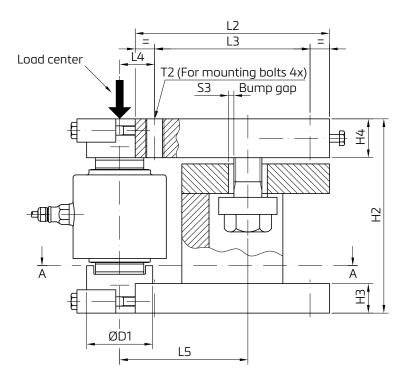
Load cell replacement requires minimum lifting height

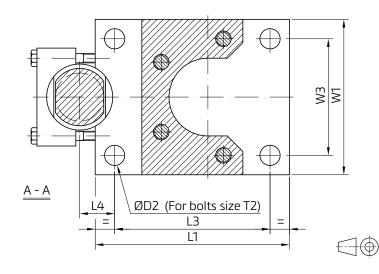
Rocking action of load cells allows for temperature expansion



bolted version dimensions (mm)







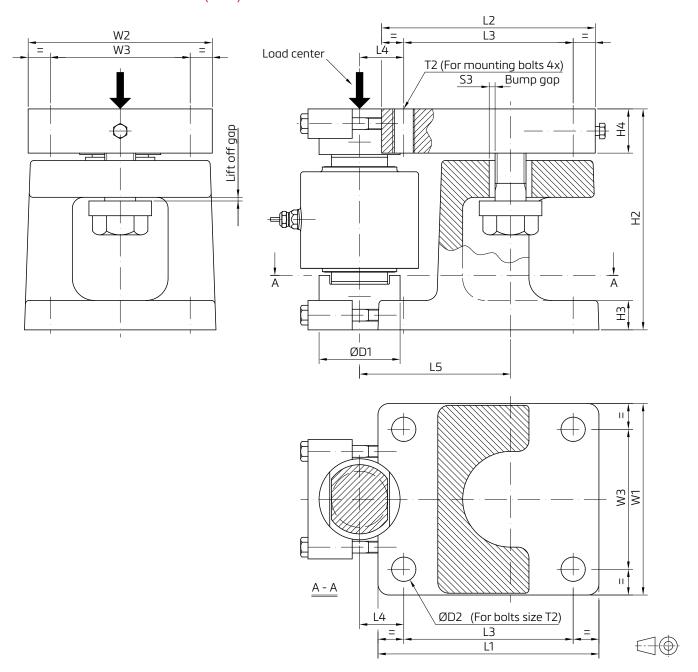
| Load cell type | D1 | D2 | H2 | НЗ | H4 | L1 | L2 | L3 | L4 | L5 | W1 | W2 | W3 | S3 | T2 | Max lift off force (kN) * | Max side force (kN)* | Weigh excl load cell (kg) |
|----------------------|----|------|-----|----|----|-----|-----|-----|----|-----|-----|-----|-----|----|-----|---------------------------------|----------------------------|---------------------------------|
| RC3- 7.5/15/22.5t | 50 | 17.5 | 130 | 20 | 30 | 166 | 160 | 130 | 25 | 100 | 130 | 130 | 100 | 5 | M16 | 100 | 50 | 15 |
| RC3-30/40t | 60 | 22 | 200 | 29 | 40 | 210 | 210 | 170 | 30 | 125 | 150 | 150 | 110 | 6 | M20 | 180 | 90 | 32 |
| RC3-50/100t | 85 | 26 | 250 | 38 | 50 | 250 | 250 | 200 | 45 | 165 | 200 | 200 | 150 | 7 | M24 | 300 | 150 | 65 |

Note

- In tank/silo applications with 3 respectively 4 weigh modules can be assumed that minimum 2 modules will equally share actual side force (wind) on the tank/silo.
- Actual lift off force shall, for worst case, be assumed being taken by one module.

For seismic events, the minimum break loads are increased to 200% of lift-off forces and 250% of side forces.

casted version dimensions (mm)



| Load cell type | D1 | D2 | H2 | НЗ | H4 | L1 | L2 | L3 | L4 | L5 | W1 | W2 | W3 | S3 | T2 | Max lift off force (kN) * | Max side force (kN)* | Weigh excl load cell (kg) |
|-------------------|-----|----|-----|----|----|-----|-----|-----|----|-----|-----|-----|-----|----|-----|---------------------------------|----------------------------|---------------------------------|
| RC3- 50t/100t | 85 | 26 | 250 | 34 | 50 | 260 | 250 | 200 | 45 | 165 | 210 | 200 | 150 | 7 | M24 | 300 | 150 | 65 |
| RC3-150t | 110 | 33 | 300 | 40 | 60 | 300 | 290 | 230 | 60 | 205 | 260 | 250 | 190 | 8 | M30 | 400 | 200 | 113 |
| RC3-300t | 135 | 39 | 400 | 60 | 70 | 370 | 350 | 280 | 65 | 235 | 320 | 300 | 230 | 10 | M36 | 600 | 300 | 225 |

Note

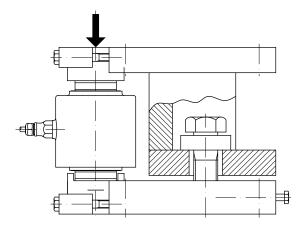
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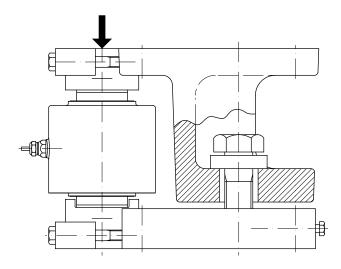
upside-down installation

The weigh module can be installed upside down to get through holes ØD2 on top. This is shown below.

Bolted version



Casted version



general notes

The module can preferably be welded to tank foot and foundation plate. This eliminates problems of getting holes on top and bottom lined up. Or for example bolted on top and welded on bottom.

attention

- Mounting bolts are not included in delivery.
- Silo foot and foundation plate to be horizontal:
- within 0.4/100 for legal for trade applications,
- within 0.8/100 for general applications.

Dimensions and specifications are subject to change without notice.